PRECISION MACHINING & FINISHING

PCD Metal Grades

CTM302

PROPERTY	MEASUREMENT	APPLICABLE STANDARD
Mean coefficient of thermal expansion (10-6/°C) for temperature range 150°C to 500°C	3.5	ASTM E228-06
Transverse Rupture Strength Characteristic strength (MPa)	1521	ASTM C1239
Weibull Modulus	6.4	
Fracture Toughness Mean (MPa.m ^{1/2})	8.56 to 10.12	Shetty et al. (1995)
Elastic modulus (GPa)	883	——————————————————————————————————————
Poisson's Ratio	0.109	
Density (g/cm³)	3.91	Archimedes Principle
Thermal conductivity (W/m/K) at 500°C	402.5	Calculated from Thermal Diffusivity, Specific Heat Capacity and Density
Knoop Hardness (Indentation)(GPa)	50	ASTM C1326-03

DIAMOND GRAIN SIZE

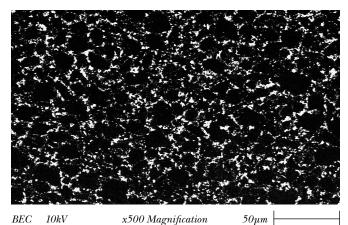
Combination of 2μm & 30μm

COBALT RATIO (wt%)

10 to 13

All property measurements are carried out, where possible, in accordance with relevant international standards. The data quoted is for comparative purposes only and should not be viewed as a product specification. Element Six Limited is constantly striving to improve its products and therefore reserves the right to alter product properties without prior notice.

TYPICAL MICROSTRUCTURE







FOR MORE INFORMATION

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