

PRECISION MACHINING & FINISHING

Milling



A3MH HELIX

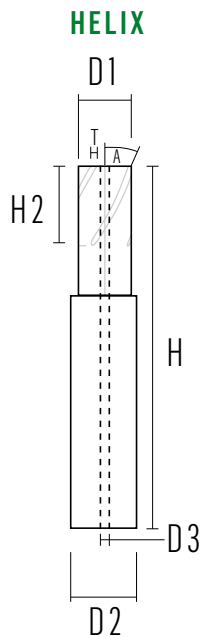
AERO-DIANAMICS™

—— *PCD round tool blanks for milling.*

HELIX TYPE A3MH, WITH 1MM CENTRAL "D3" COOLANT HOLE

ITEM NUMBER	ITEM DESCRIPTION	DIAMETER "D1" (+/- 0.020MM)	DIAMETER "D2" (+/- 0.127MM)	O/A HEIGHT "H" (+/- 0.380MM)	PCD HEIGHT "H2" (NOMINAL)	PCD THICKNESS "T" (NOMINAL)	FLUTE ANGLE "A" (NOMINAL)	FLUTE DIRECTION
177-500-0317-01	A3MH R09.8 82 19 1.0 30R4 H1	9.78	11.049	81.79	19.05	1.00	30	R
177-500-0321-01	A3MH R09.8 82 19 1.0 30L4 H1	9.78	11.049	81.79	19.05	1.00	30	L
177-500-0264-01	A3MH R09.8 82 19 1.0 15R4 H1	9.78	11.049	81.79	19.05	1.00	15	R
177-500-0261-01	A3MH R09.8 82 19 1.0 15L4 H1	9.78	11.049	81.79	19.05	1.00	15	L
177-500-0314-01	A3MH R13.0 88 19 1.0 30R4 H1	12.95	14.224	87.76	19.05	1.00	30	R
177-500-0322-01	A3MH R13.0 88 19 1.0 30L4 H1	12.95	14.224	87.76	19.05	1.00	30	L
177-500-0257-01	A3MH R13.0 88 19 1.0 15R4 H1	12.95	14.224	87.76	19.05	1.00	15	R
177-500-0256-01	A3MH R13.0 88 19 1.0 15L4 H1	12.95	14.224	87.76	19.05	1.00	15	L

Note: Helix includes a brazed extension "post" and coolant hole as standard (Tolerances in brackets)



Note: Element Six Limited is constantly striving to improve its products and therefore reserves the right to alter product properties without prior notice.

FOR MORE INFORMATION

Contact an Element Six representative:
Element Six Customer Services
Tel: +353 61 460146
Email: support@e6.com
www.e6.com



This product has been manufactured under the controls established by a Bureau Veritas Certification approved management system.